



SPARE PARTS LIST FOR FAST HEADSTOCK  
(GAMET BEARINGS)

PLEASE QUOTE SHEET NO. AND ITEM NO.

- 540541 1. Oil seal 3002350
- 540163 2. Hoff LS13 R & M L113
- 540163 3. Hoff LS12 R & M L111
- 13-955 4. 3rd gear on L.H. clutch driver.
- 5102358 5. Hoff S12; R & M L111H.
- 13-852 6. Pulley shaft.
- 13-857 7. 3rd gear on R.H. clutch driver.
- 540149 8. Hoff S11 - R & M L112H.
- 540160 9. Hoff LS11 - R & M L111
- 13-863 10. Strike shaft.
- 13-867 11. 68T gear on brake shaft.
- 13-868 12. 40T gear on brake shaft.
- 13-869 13. 30T gear on brake shaft.
- 13-870 14. 3rd shaft.
- 540161 15. Hoff LS12 - R & M L111H.
- 13-872 16. 48T gear on 3rd shaft.
- 13-873 17. 55T gear on 3rd shaft.
- 13-875 18. 35T gear on 3rd shaft.
- 13-874 19. 27/50T double gear.
- 540374 20. Hoff TS10 R & M L111
- 13-877 21. 70T gear on 3rd shaft.
- 552582 22. Springs for 70T gear **BOFF**
- 13-879 23. 4th shaft.
- 13-880 24. 53T gear on 4th shaft.
- 13-881 25. 38T gear on 4th shaft.
- 13-882 26. 60T gear on 4th shaft.
- 51789 27. Geared oil pump.
- 13-534 28. H158T & D.F. double gear.
- 540175 29. Hoff MS12 R & M L111
- 13-528 30. Hoff MS12 R & M L111
- 540158 31. Hoff LS9 R & M L111

- 40. 6th shaft. 13-909
- 41. 57T gear on 6th shaft. 13-911
- 42. 38T gear on 6th shaft. 13-911
- 43. Hoff LS10 R & M L111. 540149
- 44. Oil seal 235180. 510235
- 45. Hoff LS9 R & M L111. 540149
- 46. Feed drive shaft. 13-911
- 47. 22T double gear. 13-911
- 48. 27T D.D.F. feed gear. 13-911
- 49. Oil thrower plate. 13-911
- 50. Feed reverse shaft. 13-911
- 51. 21T reverse gear. 13-911
- 52. Pattern No. 4 wear type guide. 540149
- 53. 2 & 3/8 O.D. Cold chases. 70t. 540149
- 54. Yec ropes. VARY
- 55. Cast in spindle neck. 13-1385
- 56. Gamet 14008X/D140140. 51008
- 57. 21T 80 F. gear on spindle. 13-1385
- 58. 32T 80 P. gear on spindle. 13-1385
- 59. 38T 80 P. gear on spindle. 13-1385
- 60. Spindle. R & M L111
- 61. Gamet 13008X/D130130. 51008
- 62. Spindle pulley. 13-1385
- 63. Power ring belt. 28T. 37-P.C.D. 51008
- 64. Belt drive shaft pulley. 13-1385
- 65. Oil seal 3002050. 540149
- 66. Hoff 145 - R & M L145. 540149
- 67. 8th drive shaft. 13-911
- 68. Hoff 140 - R & M L145. 540149
- 69. 26T 80 P. gear on belt shaft. 13-1385

NOTE ALL GEARS ARE HODDINGLESS  
UNLESS SHOWN  
ALL GEARS HAVE 20° PRESSURE ANGLE  
AND ARE PROFILE SPROCKED

ALL DELIVERED AFTER 15th MAY 1960 EXCEPT 33036  
ENC L C 301